

# ***VD100 INVERTER***



## **USER GUIDE**

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# Chapter 1 Product Introduction

## 1.1 Product Specification

### Input/output features

Input voltage range:  $380/220V \pm 15\%$

Input frequency range: 47~63Hz

Output voltage rang: 0~rated input voltage

Output frequency range: 0~630Hz

### Peripheral interface features

Programmable digital input: 5 switch signal inputs

Programmable analog input: AI: 0~10V or 0~20mA input

Relay output: 1 way output

Analog output: 1 way output, 0~10V

Control mode: V/F control

Overload capacity: 150% rated current 60s; 180% rated current 10s; 200% rated current 1s

Speed ratio: 1:50

Carrier frequency: 2.0~16.0 kHz

### Performance features

Frequency setting mode: digital setting, analog setting, serial communication setting, multi-velocity and simple PLC setting. Settings can be combined and modes can be switched.

PID control function

Simple PLC and multi-velocity control function: 16-gear velocity control

Swing frequency control function

Time control function

Frequency agility function

S curve function

**QUICK/JOG** function: users can customize function with this multi-function key

Automatic voltage adjustment function: maintain steady voltage output automatically when the grid voltage alters. Provide with multiple fault protection function in circumstances like overcurrent, overvoltage, undervoltage, overtemperature, phase loss and overload.

## 1.2 Nameplate Introduction

Here take three-phase 380V2.2KW inverter as an example to illustrate the nameplate, as shown in figure 1-1.

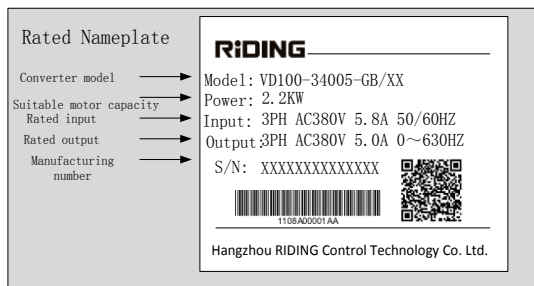


Figure 1-1: Diagram of VD100 VD100 Inverter

### 1.3 Models

Model codes indicate product information of the inverter. Users can find the model codes on the nameplate of the inverter. Here take VD100-34005-GB/XX for instance. See below:

Table 1-1: Model Specification

| Field | Content                                                                                                                                                                                  |
|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| VD100 | Product series No.: VD denotes series of <i>RIDING</i> inverter.<br>100 denotes MINI type inverter; 200 denotes general type inverter                                                    |
| 34005 | Product capacity and voltage level:<br>Bit1: 3: three-phase power supply; 2: single-phase power supply<br>Bit2: 4: 380V; 2: 220V<br>Bit3~5: 005: 5A rated current; 007: 7A rated current |
| GB    | Model and accessories: G: general model<br>B: with braking unit, N denotes no braking unit                                                                                               |
| /XX   | Hardware version                                                                                                                                                                         |

## Chapter 2 Installation Instructions

### 2.1 Exterior Overview and Mounting Dimensions

#### 2.1.1 Product Exterior Overview

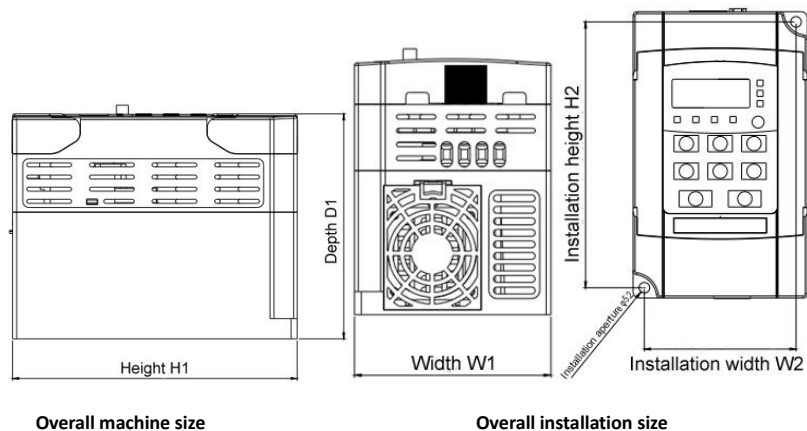


Figure 2-1: Contour Dimensions and Mounting Dimensions

#### 2.1.2 Mounting Dimensions

Table 2-1: VD100 Mounting Dimensions of Inverter (mm)

| Power Segment | W1 | W2 | H1  | H2  | D1  | Holes    |
|---------------|----|----|-----|-----|-----|----------|
| 0.75~2.2KW    | 85 | 74 | 140 | 130 | 111 | $\phi 5$ |

## 2.2 Mechanical Installation Instructions

### 2.2.1 Interval for Installing

Multi-series inverters are suitable for wall-mounting, as figure 2-2 shows (minimum size of A and B is 100mm).

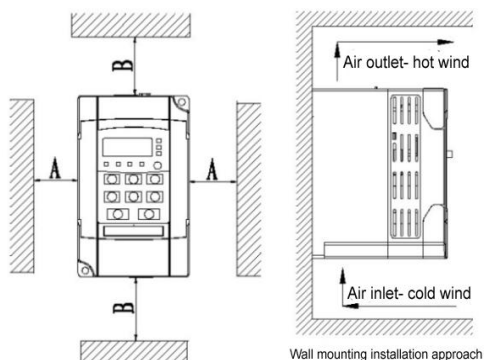
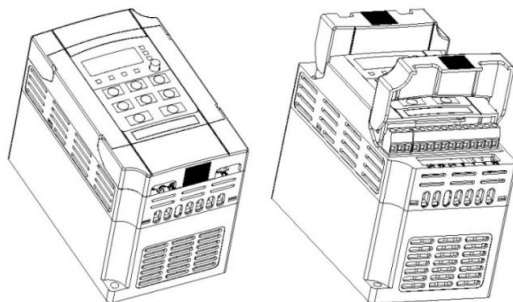


Figure 2-2: Installation Diagram

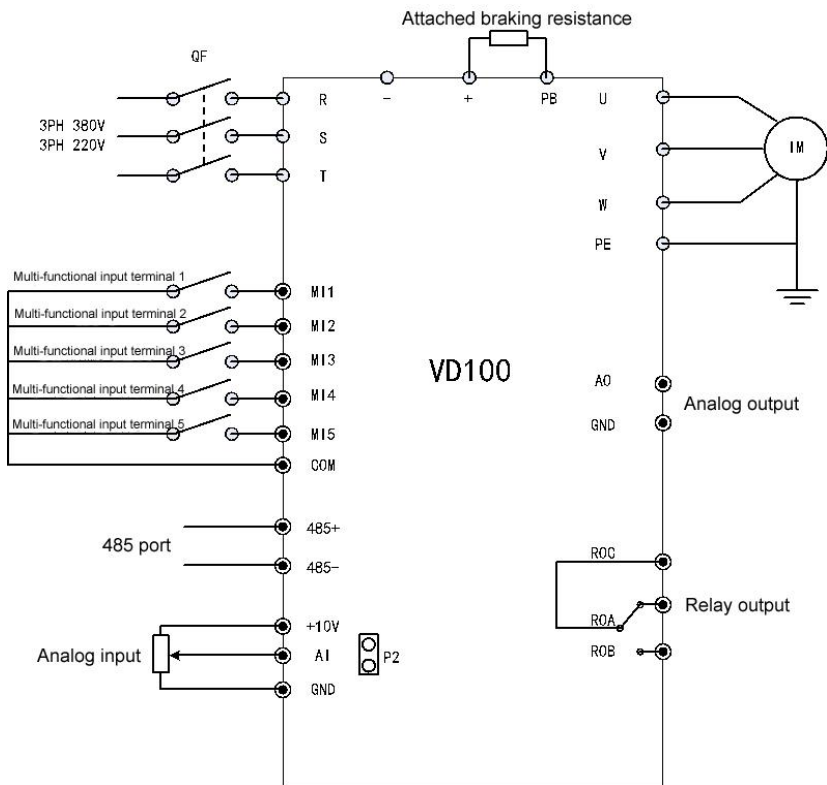
## 2.2.2 Uninstall Instruction



Unfold the shell in the shade with flow marks to connect wires. Fold the shell after wiring.

## 2.3 Standard Wiring

### 2.3.1 VD100 Wiring Diagram

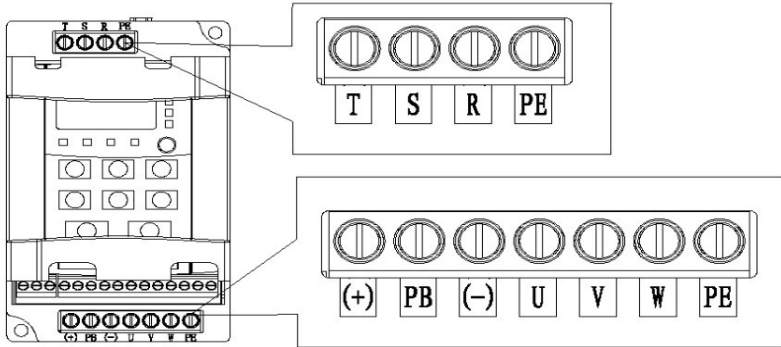


Note:

AI input type is 0~20mA current input when P2 is shorted;

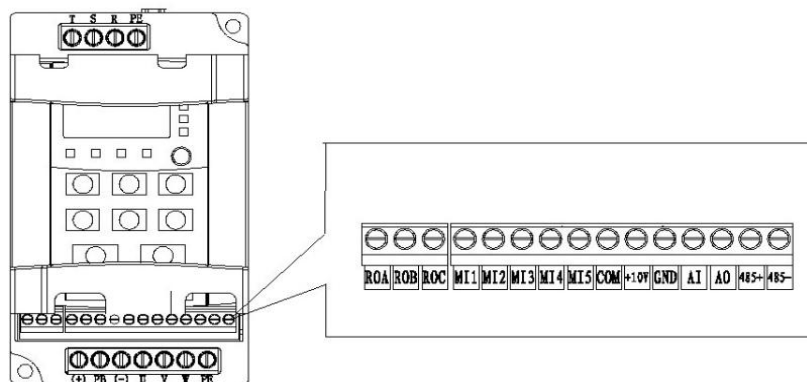
AI input type is 1~10V voltage input when P2 is disconnected.

### 2.3.2 Major Loop Terminal Wiring



| Terminal Sign | Name                                                                  | Function                                                                                                                       |
|---------------|-----------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| R             | Power input of major loop                                             | Three-phase alternating input terminal, connected with power grid. RST is three-phase input wire, PE is the earthing terminal. |
| S             |                                                                       |                                                                                                                                |
| T             |                                                                       |                                                                                                                                |
| PE            |                                                                       |                                                                                                                                |
| (+)           | Braking resistance terminal 2<br>Co-current bus line input terminal 1 |                                                                                                                                |
| PB            | Braking terminal 1                                                    | PB, (+) attached braking resistance terminal.                                                                                  |
| (-)           | Co-current bus line input terminal 2                                  |                                                                                                                                |
| U             | Inverter output                                                       | Three-phase alternating output terminal, usually connected to motor.                                                           |
| V             |                                                                       |                                                                                                                                |
| W             |                                                                       |                                                                                                                                |
| PE            | Protect earthing terminal in safety                                   | Every machine MUST be earthing.                                                                                                |

### 2.3.3 Control Terminal Wiring



| Category               | Terminal Name | Specification                                                                                                                                                                                     |
|------------------------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Power                  | +10V-GND      | Provide outward +10V power with largest output current of 10mA<br>Generally functions as outward working power of potentiometer.<br>Range of potentiometer resistance is 1K $\Omega$ ~5K $\Omega$ |
| Digital input          | MI1-COM       | Multi-functional input terminal:<br>1. Optocoupler<br>2. Input resistance: 10K $\Omega$                                                                                                           |
|                        | MI2-COM       |                                                                                                                                                                                                   |
|                        | MI3-COM       |                                                                                                                                                                                                   |
|                        | MI4-COM       |                                                                                                                                                                                                   |
|                        | MI5-COM       |                                                                                                                                                                                                   |
| Analog input           | AI-GND        | 1. Input voltage range: 0V~10V<br>2. Input resistance: 30K $\Omega$                                                                                                                               |
| Relay output           | ROA-ROC       | ROA is normally closed output, ROB is normally open output, ROC is the common terminal                                                                                                            |
|                        | ROB-ROC       |                                                                                                                                                                                                   |
| Analog output          | AO-GND        | Output voltage range: 0V~10V                                                                                                                                                                      |
| Communication terminal | 485+          | 485 communication terminal, support standard 485 communication terminal interface with twisted cable or shield cable. t                                                                           |
|                        | 485-          |                                                                                                                                                                                                   |



# Chapter 3 Keyboard Operation Procedure

## 3.1 Operation Panel

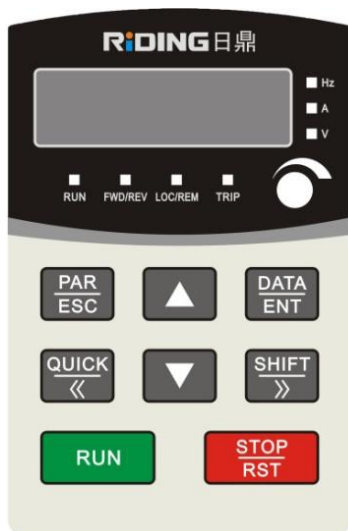


Figure 3-1: Panel Diagram

### 3.1.1 Function Specification of Keys

Table 3-1: Panel keys specification

| Key                                                                                 | Name                          | Function                                                                                                                                                                                                                      |
|-------------------------------------------------------------------------------------|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | Parameter/escape key          | Enter or secede first-level menu                                                                                                                                                                                              |
|  | Display status /shift to left | Function of the key is set according to function code P6.10<br>1: Forward jog<br>2: Reversal jog<br>3: Reversal rotate<br>4. Forward/ Reversal rotation switch<br>5:Up/Down clear<br>6: Free stop<br>7: Command source switch |
|  | Enter key                     | Enter the menu level by level<br>Confirm the set parameters                                                                                                                                                                   |
|  | Increase                      | Increase data or function code                                                                                                                                                                                                |

|                                                                                   |             |                                                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | Decrease    | Decrease data or function code                                                                                                                                                                                          |
|  | Shift key   | Under the display interface of stopping and running status, user can press the key, shift rightward round to select display parameters; it also enables to select modified bit of parameters when modifying parameters. |
|  | Run         | Start running under keyboard operation mode.                                                                                                                                                                            |
|  | Stop        | User can press the key to stop all operation during running status. All control modes can be reset with this key under alarm status.                                                                                    |
|  | Analog knob | Own panel: analog input A 0<br>Attached panel: analog input A 1                                                                                                                                                         |

### 3.1.2 Display Of LED Signal Light and Digital Tube

Table 3-2: Specification of Panel Signal Lights

| LED signal light | Content                                                                                                                                                                        |
|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| RUN              | Operation signal light:<br>Light-off denotes that inverter is stopped;<br>Light-on denotes that inverter is running.                                                           |
| FWD/REV          | Forward/ Reversal:<br>Light-off indicates forward rotation status;<br>Light-on indicates reversal rotation status.                                                             |
| LOC/REM          | Control mode:<br>Light-off denotes keyboard controlling status;<br>Light-on denotes terminal controlling status;<br>Light-flashing indicates communication controlling status. |
| Hz               | Unit of frequency                                                                                                                                                              |
| A                | Unit of current                                                                                                                                                                |
| V                | Unit of voltage                                                                                                                                                                |
| TRIP             | Alarm signal indicator:<br>Light-off indicates inverter is running regularly;<br>Light-on denotes that inverter is faulted.                                                    |
| 5 display LED    | Parameter displayed: can display monitoring data like set frequency, output frequency and alarm codes.                                                                         |

## Chapter 4 Function Parameters

### 4.1 Parameter Table

Table 4-1: Parameter Table

| Function Code                    | Name                                                     | Setting Range                                                                                                                                                                                                                                                                                        | Default |
|----------------------------------|----------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| P0: Fundamental Parameters Group |                                                          |                                                                                                                                                                                                                                                                                                      |         |
| P0-00                            | Preset frequency                                         | 0.00Hz~maximum(P0-02)                                                                                                                                                                                                                                                                                | 50.00Hz |
| P0-01                            | Command source selection                                 | 0: command channel of operation panel<br>1: command channel of terminal<br>2: command channel of serial port communication                                                                                                                                                                           | 0       |
| P0-02                            | Maximum frequency                                        | 50.00~630.00Hz                                                                                                                                                                                                                                                                                       | 50.00Hz |
| P0-03                            | Upper frequency value limit                              | Lower frequency limit (P0-04)~maximum frequency (P0-02)                                                                                                                                                                                                                                              | 50.00Hz |
| P0-04                            | Lower frequency value limit                              | 0.00Hz~upper frequency limit (P0-03)                                                                                                                                                                                                                                                                 | 0.00Hz  |
| P0-05                            | Selection of dominant frequency source A                 | 0: digital setting (adjust with UP and DOWN)<br>1: panel potentiometer<br>2: attached potentiometer<br>3: commanded AI of analog path<br>4: multi-segment commanded<br>5: PLC<br>6: PID<br>7: Communication setting                                                                                  | 0       |
| P0-06                            | Selection of auxiliary frequency source B                | 0: digital setting (adjust with UP and DOWN)<br>1: panel potentiometer<br>2: attached potentiometer<br>3: commanded AI of analog path<br>4: multi-segment commanded<br>5: PLC<br>6: PID<br>7: communication setting                                                                                  | 0       |
| P0-07                            | Stacking auxiliary frequency source B<br>Selection range | 0: relative to maximum frequency<br>1: relative to frequency source A                                                                                                                                                                                                                                | 0       |
| P0-08                            | Frequency source stacking selection                      | 0: dominant<br>1: dominant+ auxiliary<br>2: dominant $\leftrightarrow$ auxiliary<br>3: dominant $\leftrightarrow$ dominant+ auxiliary<br>4: auxiliary $\leftrightarrow$ dominant+ auxiliary<br>5: dominant $\leftrightarrow$ dominant-auxiliary<br>6: auxiliary $\leftrightarrow$ dominant-auxiliary | 0       |
| P0-09                            | Operation direction                                      | 0: same direction<br>1: opposite direction                                                                                                                                                                                                                                                           | 0       |

|       |                                                              |                                                                                             |         |
|-------|--------------------------------------------------------------|---------------------------------------------------------------------------------------------|---------|
| P0-10 | Reversal control                                             | 0: inversely rotation permitted<br>1: inversely rotation prohibited                         | 0       |
| P0-11 | Acceleration time 1                                          | 0.1s~3600.0s                                                                                | 10.0s   |
| P0-12 | Deceleration time 1                                          | 0.1s~3600.0s                                                                                | 10.0s   |
| P0-13 | V/F curve setting                                            | 0: line V/F curve<br>1: multipoint V/F curve<br>2: square V/F curve                         | 0       |
| P0-14 | Torque lifting                                               | 0.0%~30.0%                                                                                  | 2%      |
| P0-15 | Torque lifting halted                                        | 0.00Hz~maximum frequency (P0-02)                                                            | 50.00Hz |
| P0-16 | Multipoint V/F frequency<br>point f1                         | 0.00Hz~P0-18                                                                                | 0.00Hz  |
| P0-17 | Multipoint V/F voltage<br>point v1                           | 0.0%~100%                                                                                   | 0.0%    |
| P0-18 | Multipoint V/F frequency<br>point f2                         | P0-16~P0-20                                                                                 | 0.00Hz  |
| P0-19 | Multipoint V/F voltage<br>point v2                           | 0.0%~100%                                                                                   | 0.0%    |
| P0-20 | Multipoint V/F frequency<br>point f3                         | P0-18~maximum frequency (P0-02)                                                             | 0.00Hz  |
| P0-21 | Multipoint V/F voltage<br>point v3                           | 0.0%~100%                                                                                   | 0.0%    |
| P0-22 | Spare                                                        |                                                                                             |         |
| P0-23 | Memory selection of digital<br>setting frequency             | 0: no memory<br>1: power-off memory<br>2: halting memory<br>3: power-off and halting memory | 0       |
| P0-24 | Spare                                                        |                                                                                             |         |
| P0-25 | Starting frequency                                           | 0.00Hz~maximum frequency (P0-02)                                                            | 2.00Hz  |
| P0-26 | Retention time of starting<br>frequency                      | 0.0s~500.0s                                                                                 | 0.0s    |
| P0-27 | Braking current of direct<br>current when started            | 0%~100%                                                                                     | 0%      |
| P0-28 | Braking time of direct<br>current when started               | 0.0s~500.0s                                                                                 | 0.0s    |
| P0-29 | Stop frequency                                               | 0.00Hz~100.00Hz                                                                             | 1.00Hz  |
| P0-30 | Stop mode                                                    | 0: decelerated stop<br>1: free stop                                                         | 0       |
| P0-31 | Start frequency of direct<br>current braking when<br>stopped | 0.00Hz~maximum frequency (P0-02)                                                            | 0.00Hz  |

|                                        |                                                  |                                                                                                     |        |
|----------------------------------------|--------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------|
| P0-32                                  | Wait time of direct current braking when stopped | 0.0s~500.0s                                                                                         | 0.0s   |
| P0-33                                  | Braking current of direct current when stopped   | 0%~100%                                                                                             | 0%     |
| P0-34                                  | Braking time of direct current when stopped      | 0.0s~500.0s                                                                                         | 0.0s   |
| P0-35                                  | Forward/reversal rotation dead time              | 0.0s~3600.0s                                                                                        | 0.0s   |
| P0-36                                  | Forward/reversal rotation switch mode            | 0: zero frequency switch<br>1: starting frequency switch<br>2: stop frequency switch                | 0      |
| P0-37                                  | Accelerate/decelerate mode                       | 0: accelerate/decelerate in straight line<br>1: accelerate/decelerate in s curve                    | 0      |
| P0-38                                  | S starting segment level                         | 0%~100%                                                                                             | 0%     |
| P0-39                                  | S arriving segment level                         | 0%~100%                                                                                             | 0%     |
| P0-40                                  | Power-on operation control                       | 0: invalid command of power-on terminal<br>1: valid command of power-on terminal                    | 1      |
| P0-89                                  | Motor code                                       | 0~100                                                                                               | 0      |
| P0-90                                  | Parameter Packet Settings                        |                                                                                                     |        |
| P1: Superior Function Parameters Group |                                                  |                                                                                                     |        |
| P1-00                                  | Acceleration time 2                              | 0.0s~3600.0s                                                                                        | 5.0s   |
| P1-01                                  | Deceleration time 2                              | 0.0s~3600.0s                                                                                        | 5.0s   |
| P1-02                                  | Acceleration time 3                              | 0.0s~3600.0s                                                                                        | 10.0s  |
| P1-03                                  | Deceleration time 3                              | 0.0s~3600.0s                                                                                        | 10.0s  |
| P1-04                                  | Acceleration time 4                              | 0.0s~3600.0s                                                                                        | 20.0s  |
| P1-05                                  | Deceleration time 4                              | 0.0s~3600.0s                                                                                        | 20.0s  |
| P1-06                                  | Jogging-run frequency                            | 0.00Hz~maximum frequency (P0-02)                                                                    | 5.00Hz |
| P1-07                                  | Jog acceleration time                            | 0.0s~3600.0s                                                                                        | 5.0s   |
| P1-08                                  | Jog deceleration time                            | 0.0s~3600.0s                                                                                        | 5.0s   |
| P1-09                                  | Leap frequency 1                                 | 0.00Hz~maximum frequency (P0-02)                                                                    | 0.00Hz |
| P1-10                                  | Range of leap frequency 1                        | 0.00Hz~50.00Hz                                                                                      | 0.00Hz |
| P1-11                                  | Leap frequency 2                                 | 0.00Hz~maximum frequency (P0-02)                                                                    | 0.00Hz |
| P1-12                                  | Range of leap frequency 2                        | 0.00Hz~50.00Hz                                                                                      | 0.00Hz |
| P1-13                                  | Leap frequency 3                                 | 0.00Hz~maximum frequency (P0-02)                                                                    | 0.00Hz |
| P1-14                                  | Range of leap frequency 3                        | 0.00Hz~50.00Hz                                                                                      | 0.00Hz |
| P1-15                                  | Processing mode of leap frequency                | 0: do not process during acceleration/ deceleration<br>1: process during acceleration/ deceleration | 0      |
| P1-16                                  | Wake-up frequency                                | P1-18~maximum frequency (P0-02)                                                                     | 0.00Hz |

|                                            |                                                         |                                                            |         |
|--------------------------------------------|---------------------------------------------------------|------------------------------------------------------------|---------|
| P1-17                                      | Delay time of wake-up                                   | 0.0s~6500.0s                                               | 0.0s    |
| P1-18                                      | Sleep frequency                                         | 0.00Hz~P1-16                                               | 0.00Hz  |
| P1-19                                      | Delay time of sleep                                     | 0.0s~6500.0s                                               | 0.00s   |
| P1-20                                      | Set mode of swing frequency                             | 0: around central frequency<br>1: around maximum frequency | 0       |
| P1-21                                      | Range of swing frequency                                | 0.0%~100.0%                                                | 0.0%    |
| P1-22                                      | Range of Snap-through frequency                         | 0.0%~50.0%                                                 | 0%      |
| P1-23                                      | Swing up time                                           | 0.1s~6000.0s                                               | 0.1s    |
| P1-24                                      | Swing down time                                         | 0.1s~6000.0s                                               | 0.1s    |
| P1-25                                      | Set length                                              | 0.0m~6000.0m                                               | 0.0m    |
| P1-26                                      | Current length                                          | 0.0m~6000.0m                                               | 0.0m    |
| P1-27                                      | Pulse per meter                                         | 0.1~6000.0                                                 | 0.1     |
| P1-28                                      | Set the count value                                     | 1~60000                                                    | 0       |
| P1-29                                      | Specify the count value                                 | 1~60000                                                    | 0       |
| P1-30                                      | Set running duration                                    | 0h~6000.0h                                                 | 0.0h    |
| P1-31                                      | Detection value of frequency                            | 0.00Hz~630.00Hz                                            | 50.00Hz |
| P1-32                                      | Lagged detection value of frequency                     | 0.0~100.0%                                                 | 5.0%    |
| P1-33                                      | Frequency reach detected extent                         | 0.0~100.0%                                                 | 2.0%    |
| P1-34                                      | Choice with frequency lower than limit value            | 0: run with lower limit frequency<br>1: delay stop         | 0       |
| P1-35                                      | Delayed stop time with frequency lower than limit value | 0.0s~6000.0s                                               | 0.0s    |
| P1-36                                      | Enabling control of AVR                                 | 0: disable 1: enable<br>2: disable during speed down       | 0       |
| P1-37                                      | Jogging enabling during operation                       | 0: disable 1: enable                                       | 0       |
| P1-38                                      | Operation enabling with phase-loss input                | 0: disable 1: enable                                       | 1       |
| P1-39                                      | Delay of stop frequency                                 | 0.0s~100.0s                                                | 0.0s    |
| P1-40                                      | Restart permission after power failure                  | 0: prohibited 1: permitted                                 | 0       |
| P1-41                                      | Latency time of power failure restart                   | 0.0s~3600.0s                                               | 0.0s    |
| P1-42                                      | Delay of restart                                        | 0.0s~60.0s                                                 | 0.0s    |
| P2: Input/output Terminal Parameters Group |                                                         |                                                            |         |

|       |                                 |                                                                                                                                                                                                                                                                                                                                                                                                              |          |
|-------|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| P2-00 | DI1 terminal function selection | 0: no function<br>1: forward operation<br>2: reversal operation<br>3:trilinear operation control<br>4: forward jogging<br>5: reversal jogging<br>6: terminal UP<br>7: terminal DOWN                                                                                                                                                                                                                          | 1        |
| P2-01 | DI2 terminal function selection | 8: free stop<br>9: reset faults (RESET)<br>10: operation paused<br>11: spare<br>12: external input faulted (normally open)<br>13: multi-velocity terminal 1<br>14: multi-velocity terminal 2<br>15: multi-velocity terminal 3<br>16: multi-velocity terminal 16<br>17: terminal selection of acceleration/deceleration<br>18: UP/DOWN setting reset<br>19: spare<br>20: acceleration/deceleration prohibited | 2        |
| P2-02 | DI3 terminal function selection | 21: PID paused<br>22: PLC status reset<br>23: swing frequency paused<br>24: counter input<br>25: counter reset<br>26: length counter input<br>27: length counter reset<br>28: spare                                                                                                                                                                                                                          | 3        |
| P2-03 | DI4 terminal function selection | 29: switch frequency source to AI<br>30: spare<br>31: switch keyboard command source<br>32: switch terminal command source<br>33: spare<br>34: switch frequency source<br>35: lock operation frequency<br>36: select dominant frequency source<br>37: select auxiliary frequency source<br>38: spare                                                                                                         | 4        |
| P2-04 | DI5 terminal function selection |                                                                                                                                                                                                                                                                                                                                                                                                              | 5        |
| P2-05 | Spare                           |                                                                                                                                                                                                                                                                                                                                                                                                              |          |
| P2-06 | DI filtering time               | 1~22000                                                                                                                                                                                                                                                                                                                                                                                                      | 5        |
| P2-07 | Terminal command mode           | 0: bilinear 1<br>1: bilinear 2<br>2: trilinear 1<br>3: trilinear 2                                                                                                                                                                                                                                                                                                                                           | 0        |
| P2-08 | Terminal UP/DOWN velocity       | 0.01Hz/s~100.00Hz/s                                                                                                                                                                                                                                                                                                                                                                                          | 1.00Hz/s |

|       |                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
|-------|---------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| P2-09 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-10 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-11 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-12 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-13 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-14 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-15 | AI minimum input                      | 0.00V~P2-17                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 0.00V  |
| P2-16 | Corresponding set of AI minimum input | -100.0%~100.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 0.0%   |
| P2-17 | AI maximum input                      | P2-15~10.00V                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 10.00V |
| P2-18 | Corresponding set of AI maximum input | -100.0%~100.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 100.0% |
| P2-19 | Filtering time of AI input            | 0.000s~1.000s                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0.010s |
| P2-20 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-21 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-22 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-23 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-24 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-25 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-26 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-27 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-28 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-29 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-30 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-31 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-32 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-33 | Spare                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |        |
| P2-34 | Valid status selection of DI input    | 0~255                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 0      |
| P2-35 | RELAY output selection                | 0: no output<br>1: inverter is operating<br>2: faults output<br>3: Frequency detected level FDT reached<br>4: frequency reached<br>5: upper frequency limit reached<br>6: lower frequency limit reached<br>7: during zero speed operation<br>8: overload pre-alarm of motor<br>9: overload pre-alarm of inverter<br>10: set count value reached<br>11: specified count value reached<br>12: length reached<br>13: PLC operating<br>14: PLC segment finished<br>15: PLC finished loop | 5      |



|                                         |                                                      |                                                                                                                                                                                                                          |                  |
|-----------------------------------------|------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|
|                                         |                                                      | 16: PLC paused<br>17: operation time reached<br>18: communication control<br>19: terminal control<br>20: spare<br>21: zero current detected<br>22: signal released<br>23: DO output of software overcurrent<br>24: spare |                  |
| P2-36                                   | Spare                                                |                                                                                                                                                                                                                          | 1                |
| P2-37                                   | Spare                                                |                                                                                                                                                                                                                          | 2                |
| P2-38                                   | Spare                                                |                                                                                                                                                                                                                          | 0                |
| P2-39                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-40                                   | Valid status selection of DO output                  | 0~15                                                                                                                                                                                                                     | 0                |
| P2-41                                   | Delay time of RELAY output                           | 0.0s~3600.0s                                                                                                                                                                                                             | 0.0s             |
| P2-42                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-43                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-44                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-45                                   | AO output selection                                  | 0: operational frequency<br>1: set frequency<br>2: output current<br>3: output voltage<br>4: AI<br>5: length value<br>6: count value<br>7: communication control output                                                  | 0                |
| P2-46                                   | AO output lower limit                                | 0.0%~P2-48                                                                                                                                                                                                               | 0.0%             |
| P2-47                                   | Corresponding voltage value of AO output lower limit | 0.00V~P2-49                                                                                                                                                                                                              | 0.00V            |
| P2-48                                   | AO output upper limit                                | P2-46~100.0%                                                                                                                                                                                                             | 100.0%           |
| P2-49                                   | Corresponding voltage value of AO output upper limit | P2-47~10.00V                                                                                                                                                                                                             | 10.00V           |
| P2-50                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-51                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-52                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-53                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P2-54                                   | Spare                                                |                                                                                                                                                                                                                          |                  |
| P3: Inverter and Motor Parameters Group |                                                      |                                                                                                                                                                                                                          |                  |
| P3-00                                   | Rated current of inverter                            | Manufacture's parameter                                                                                                                                                                                                  | Depends on model |
| P3-01                                   | Rated voltage of inverter                            | Manufacture's parameter                                                                                                                                                                                                  | Depends          |

|                                           |                                         |                                                                                                                  |                 |
|-------------------------------------------|-----------------------------------------|------------------------------------------------------------------------------------------------------------------|-----------------|
|                                           |                                         |                                                                                                                  | on model        |
| P3-02                                     | Maximum voltage output of inverter      | 0%~100%                                                                                                          | 100%            |
| P3-03                                     | Current stall level during acceleration | 20%~220%                                                                                                         | 150%            |
| P3-04                                     | Current stall level during operation    | 20%~220%                                                                                                         | 150%            |
| P3-05                                     | Overload alarm enabling                 | 0~1                                                                                                              | 1               |
| P3-06                                     | Overload coefficient                    | 0.20~10.00                                                                                                       | 1.00            |
| P3-07                                     | Stall point of bus line voltage         | 100%~200%                                                                                                        | 120%            |
| P3-08                                     | Enabling control of voltage stall       | 0=disable 1=enable                                                                                               | 0               |
| P3-09                                     | Rated current of motor                  | 0.1A~6553.5A                                                                                                     | Motor nameplate |
| P3-10                                     | Rated voltage of motor                  | 0V~480V                                                                                                          | Motor nameplate |
| P3-11                                     | Rated frequency of motor                |                                                                                                                  | Motor nameplate |
| P3-12                                     | No-load current                         |                                                                                                                  | 0.0A            |
| P3-13                                     | Stator resistance                       | 0.001Ω~65.535Ω                                                                                                   | 3.50Ω           |
| P3-14                                     | Rotation speed ratio of motor           | 0.01~100.00                                                                                                      | 28.50           |
| P4: Simple PLC Operation Parameters Group |                                         |                                                                                                                  |                 |
| P4-00                                     | Operation mode of PLC                   | 0: stop the machine after single operation<br>1: retain final value after single operation<br>2: continuous loop | 0               |
| P4-01                                     | Power failure memory selection of PLC   | 0: do not memorize in power failure<br>1: memorize in power failure                                              | 0               |
| P4-02                                     | Simple restart selection of PLC         | 0: start operation from 0 <sup>th</sup> segment<br>1: start operation from last interrupted frequency            | 0               |
| P4-03                                     | Time unit of PLC operation              | 0: s (second) 1: min (minute)                                                                                    | 0               |
| P4-04                                     | Multi-velocity 0                        | -100.0%~100.0%                                                                                                   | 0.0%            |
| P4-05                                     | Multi-velocity 1                        | -100.0%~100.0%                                                                                                   | 0.0%            |
| P4-06                                     | Multi-velocity 2                        | -100.0%~100.0%                                                                                                   | 0.0%            |
| P4-07                                     | Multi-velocity 3                        | -100.0%~100.0%                                                                                                   | 0.0%            |
| P4-08                                     | Multi-velocity 4                        | -100.0%~100.0%                                                                                                   | 0.0%            |

|                                  |                                                                                                  |                                                    |         |
|----------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------|---------|
| P4-09                            | Multi-velocity 5                                                                                 | -100.0%~100.0%                                     | 0.0%    |
| P4-10                            | Multi-velocity 6                                                                                 | -100.0%~100.0%                                     | 0.0%    |
| P4-11                            | Multi-velocity 7                                                                                 | -100.0%~100.0%                                     | 0.0%    |
| P4-12                            | Multi-velocity 8                                                                                 | -100.0%~100.0%                                     | 0.0%    |
| P4-13                            | Multi-velocity 9                                                                                 | -100.0%~100.0%                                     | 0.0%    |
| P4-14                            | Multi-velocity 10                                                                                | -100.0%~100.0%                                     | 0.0%    |
| P4-15                            | Multi-velocity 11                                                                                | -100.0%~100.0%                                     | 0.0%    |
| P4-16                            | Multi-velocity 12                                                                                | -100.0%~100.0%                                     | 0.0%    |
| P4-17                            | Multi-velocity 13                                                                                | -100.0%~100.0%                                     | 0.0%    |
| P4-18                            | Multi-velocity 14                                                                                | -100.0%~100.0%                                     | 0.0%    |
| P4-19                            | Multi-velocity 15                                                                                | -100.0%~100.0%                                     | 0.0%    |
| P4-20                            | 0th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-21                            | 1st PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-22                            | 2nd PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-23                            | 3rd PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-24                            | 4th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-25                            | 5th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-26                            | 6th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-27                            | 7th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-28                            | 8th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-29                            | 9th PLC operation time                                                                           | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-30                            | 10th PLC operation time                                                                          | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-31                            | 11th PLC operation time                                                                          | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-32                            | 12th PLC operation time                                                                          | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-33                            | 13th PLC operation time                                                                          | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-34                            | 14th PLC operation time                                                                          | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-35                            | 15th PLC operation time                                                                          | 0.0s(h)~6000.0s(h)                                 | 0.0s(h) |
| P4-36                            | Acceleration/deceleration n<br>time selection of 0 <sup>th</sup> -7 <sup>th</sup><br>simple PLC  | 0~65535                                            | 0       |
| P4-37                            | Acceleration/deceleration n<br>time selection of 8 <sup>th</sup> -15 <sup>th</sup><br>simple PLC | 0~65535                                            | 0       |
| P5: process PID parameters group |                                                                                                  |                                                    |         |
| P5-00                            | Commanded source of PID                                                                          | 0: P0501<br>1: AI<br>2: multi-velocity             | 0       |
| P5-01                            | Preset value of PID                                                                              | -100.0%~100.0%                                     | 0.0%    |
| P5-02                            | Feedback source of PID                                                                           | 0: AI                                              | 0       |
| P5-03                            | Applied direction of PID                                                                         | 0: positive application<br>1: negative application | 0       |
| P5-04                            | Proportional gain P                                                                              | 0.00~10.00                                         | 1.00    |
| P5-05                            | Integration time I                                                                               | 0.00s~10.00s                                       | 1.00s   |

|                                              |                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |        |
|----------------------------------------------|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| P5-06                                        | Differentiation time D                   | 0.000s~1.000s                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.000s |
| P5-07                                        | Sampling period of PID                   | 0.00s~100.00s                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.00s  |
| P5-08                                        | Deviation limit                          | 0%~100%                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 0%     |
| P5-09                                        | Upper limit of integration               | 0%~110%                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 100%   |
| P5-10                                        | Upper bound of PID output                | -100.0%~100.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 100.0% |
| P5-11                                        | Lower bound of PID output                | -100.0%~100.0%                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0.0%   |
| P6: communication and panel parameters group |                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |        |
| P6-00                                        | Localhost                                | 0~254, 0 is the broadcast address                                                                                                                                                                                                                                                                                                                                                                                                                                        | 1      |
| P6-01                                        | Baud rate                                | 1: 600BPS<br>2: 1200BPS<br>3: 2400BPS<br>4: 4800BPS<br>5: 9600BPS<br>6: 19200BPS<br>7: 38400BPS                                                                                                                                                                                                                                                                                                                                                                          | 5      |
| P6-02                                        | Data format                              | 0: no calibration<br>1: even-parity check<br>2: odd check                                                                                                                                                                                                                                                                                                                                                                                                                | 0      |
| P6-03                                        | Data frame type                          | 0: ASCII<br>1: RTU CRC with lowest 8 bit in the front<br>2: RTU CRC with highest 8 bit in the front                                                                                                                                                                                                                                                                                                                                                                      | 1      |
| P6-04                                        | Response delayed                         | 0ms~200ms                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 2ms    |
| P6-05                                        | Spare                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |        |
| P6-06                                        | LED displayed content 1 during operation | BIT0: operational frequency<br>BIT1: set frequency<br>BIT2: bus line voltage<br>BIT3: output voltage<br>BIT4: output current<br>BIT5: rotation speed of operation<br>BIT6: line velocity<br>BIT7: output power<br>BIT8: commanded value of PID<br>BIT9: feedback value of PID<br>BIT10: input terminal status<br>BIT11: output terminal status<br>BIT12: temperature of radiator<br>BIT13: spare<br>BIT14: length value<br>BIT15: PLC and current gear of multi-velocity | 65535  |
| P6-07                                        | LED displayed content 2                  | BIT0: analog AI value                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 255    |

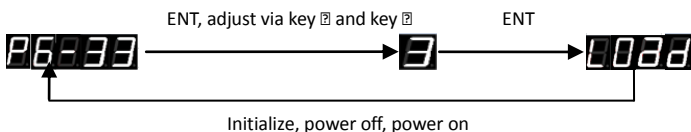
|       |                                                    |                                                                                                                                                                                                                                                                                                                                                                            |       |
|-------|----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|
|       | during operation                                   | BIT1: spare<br>BIT2: spare<br>BIT3: spare<br>BIT4: overload percentage of motor<br>BIT5: overload percentage of inverter<br>BIT6~15: retain                                                                                                                                                                                                                                |       |
| P6-08 | LED display content selection when machine stopped | BIT0: set frequency<br>BIT1: bus line voltage<br>BIT2: input terminal status<br>BIT3: output terminal status<br>BIT4: give value of PID<br>BIT5: feedback value of PID<br>BIT6: AI value of analog<br>BIT7: Spare<br>BIT8: Spare<br>BIT9: Spare<br>BIT10: PLC and current segments of multi-speed<br>BIT11: Spare<br>BIT12: length value<br>BIT13: temperature of radiator | 16383 |
| P6-09 | Alter display priority of operation frequency      | 0: do not take priority<br>1: take priority                                                                                                                                                                                                                                                                                                                                | 0     |
| P6-10 | Function selection of <i>QUICK</i> KEY             | 0: check the last status<br>1: forward rotating jogging<br>2: reversal rotating jogging<br>3: reversal rotation<br>4: forward/ reversal switch<br>5: clear <i>Up/Down</i><br>6: free stop<br>7: switch command source                                                                                                                                                      | 0     |
| P6-11 | Command source switch settings of <i>QUICK</i> key | 0: keyboard control → terminal control → communication control<br>1: keyboard control ← → terminal control<br>2: keyboard control<br>← → communication control                                                                                                                                                                                                             | 0     |
| P6-12 | Function of <i>STOP/RES</i> key                    | 0: <i>STOP/RES</i> key is able to stop machine only under keyboard control mode<br>1: <i>STOP/RES</i> key is able to stop machine under all control modes                                                                                                                                                                                                                  | 0     |
| P6-13 | Recent fourth abnormal record                      | Unchangeable                                                                                                                                                                                                                                                                                                                                                               |       |
| P6-14 | Recent third abnormal                              | Unchangeable                                                                                                                                                                                                                                                                                                                                                               |       |

|                                 |                                          |                                                                                                                                                                          |      |
|---------------------------------|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
|                                 | record                                   |                                                                                                                                                                          |      |
| P6-15                           | Recent second abnormal record            | Unchangeable                                                                                                                                                             |      |
| P6-16                           | Recent first abnormal record             | Unchangeable                                                                                                                                                             |      |
| P6-17                           | Frequency of last faults                 | Unchangeable                                                                                                                                                             |      |
| P6-18                           | Current of last faults                   | Unchangeable                                                                                                                                                             |      |
| P6-19                           | Direct voltage of last faults            | Unchangeable                                                                                                                                                             |      |
| P6-20                           | DI status of last faults                 | Unchangeable                                                                                                                                                             |      |
| P6-21                           | DO status of last faults                 | Unchangeable                                                                                                                                                             |      |
| P6-22                           | Permitted auto-reset frequency of faults | 0~99                                                                                                                                                                     | 3    |
| P6-23                           | Reset intervals of faults                | 0.1s~60.0s                                                                                                                                                               | 2.0s |
| P6-24                           | Zero clearing auto-reset time of faults  | 0.1h~999.9h                                                                                                                                                              | 1.0h |
| P6-25                           | Cumulative running time                  | Unchangeable                                                                                                                                                             |      |
| P6-26                           | Cumulative running time (h)              | Unchangeable                                                                                                                                                             |      |
| P6-27                           | Cumulative running frequency (0~9999)    | Unchangeable                                                                                                                                                             |      |
| P6-28                           | Cumulative running frequency (10k times) | Unchangeable                                                                                                                                                             |      |
| P6-29                           | Batch No.                                | Unchangeable                                                                                                                                                             |      |
| P6-30                           | Software version                         | Unchangeable                                                                                                                                                             |      |
| P6-31                           | Inverter model                           | Unchangeable                                                                                                                                                             |      |
| P6-32                           | User's password                          | Unchangeable                                                                                                                                                             |      |
| P6-33                           | Parameter operation management           | 0: do not protect any parameter<br>1: protect all parameters except P000<br>2: protect all parameters<br>3: reset to factory defaults<br>4: initialize the faults record | 0    |
| P7: protection parameters group |                                          |                                                                                                                                                                          |      |
| P7-00                           | Current calibration of inverter          | 0%~200%                                                                                                                                                                  | 100% |
| P7-01                           | Zero current detected level of inverter  | 0%~220%                                                                                                                                                                  | 5%   |
| P7-02                           | Overcurrent point of inverter            | 0%~500%                                                                                                                                                                  | 220% |
| P7-03                           | Standard point of bus line voltage       | 90%~110%                                                                                                                                                                 | 100% |
| P7-04                           | Overvoltage point of bus line voltage    | 100%~150%                                                                                                                                                                | 130% |
| P7-05                           | Undervoltage point selection             | 30%~120%                                                                                                                                                                 | 50%  |

|       |                                       |                                                                                                                   |        |
|-------|---------------------------------------|-------------------------------------------------------------------------------------------------------------------|--------|
| P7-06 | Radiator fan control                  | 0: operate with power-on<br>1: operate with drive<br>2: operate when temperature reach 45 °C<br>3: do not operate | 1      |
| P7-07 | Spare                                 |                                                                                                                   |        |
| P7-08 | Superheat temperature                 | 60 °C~115 °C                                                                                                      | 80 °C  |
| P7-09 | AI set value 1                        | 0.50 V~3.00V                                                                                                      | 2.00V  |
| P7-10 | AI actual value 1                     | 0.50 V~3.00V                                                                                                      | 2.00V  |
| P7-11 | AI set value 2                        | 3.00V~10.00V                                                                                                      | 4.00V  |
| P7-12 | AI actual value 2                     | 3.00V~10.00V                                                                                                      | 4.00V  |
| P7-13 | Spare                                 |                                                                                                                   |        |
| P7-14 | Spare                                 |                                                                                                                   |        |
| P7-15 | Spare                                 |                                                                                                                   |        |
| P7-16 | Spare                                 |                                                                                                                   |        |
| P7-17 | Spare                                 |                                                                                                                   |        |
| P7-18 | Spare                                 |                                                                                                                   |        |
| P7-19 | Spare                                 |                                                                                                                   |        |
| P7-20 | Spare                                 |                                                                                                                   |        |
| P7-21 | Carrier frequency                     | 2.0kHz~16.0kHz                                                                                                    | 4.0KHZ |
| P7-22 | Dead time                             | 2.0uS~12.0uS                                                                                                      | 3.0us  |
| P7-23 | Dead-time compensation mode selection | 0: no compensation<br>1: compensation                                                                             | 1      |
| P7-24 | Manufacture's password                | Retain                                                                                                            |        |
| P7-25 | Drainage voltage                      | 100%~200%                                                                                                         | 120%   |
| P7-26 | Drainage function enabling            | 0: disable 1: enable                                                                                              | 1      |

## 4.2 Parameter Initialization

Inverter will reset all parameters to factory defaults after following operations:



## Chapter 5 Monitoring Mode Introduction

Monitoring mode can display the input and output of inverter.

Codes displayed on inverter panel include:

|       |                         |                                                                                                                                                           |
|-------|-------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| LD-00 | Operation frequency     | Display current operation frequency of inverter, unit: Hz                                                                                                 |
| LD-01 | Set frequency           | Display current set frequency of inverter, unit: Hz                                                                                                       |
| LD-02 | Bus line voltage        | Display current direct current bus line voltage                                                                                                           |
| LD-03 | Output voltage          | Display current output voltage value of inverter                                                                                                          |
| LD-04 | Output current          | Display valid value of current output current of inverter                                                                                                 |
| LD-05 | Rotation speed          | Display current rotation speed of inverter                                                                                                                |
| LD-06 | Line speed              | Display current line speed of inverter                                                                                                                    |
| LD-07 | Output power            | Display output power of inverter                                                                                                                          |
| LD-08 | Commanded value of      | Display commanded value of PID with a range of                                                                                                            |
| LD-09 | Feedback value of PID   | Display feedback value of PID with a range of 100%-100%                                                                                                   |
| LD-10 | Input terminal status   | Display current status of input terminal of inverter, convert the displayed decimal figures into binary figures and put on 1 when input terminal is ON.   |
| LD-11 | Output terminal status  | Display current status of output terminal of inverter, convert the displayed decimal figures into binary figures and put on 1 when output terminal is ON. |
| LD-12 | Radiator temperature    | Display current temperature of radiator of inverter                                                                                                       |
| LD-13 | Spare                   |                                                                                                                                                           |
| LD-14 | Length value            | Display current length value of inverter                                                                                                                  |
| LD-15 | PLC and current gear of | Display PLC and current gear of multi-velocity                                                                                                            |
| LD-16 | Analog AI value         | Display current analog AI input of inverter                                                                                                               |
| LD-17 | Spare                   |                                                                                                                                                           |
| LD-18 | Spare                   |                                                                                                                                                           |
| LD-19 | Spare                   |                                                                                                                                                           |
| LD-20 | Overload percentage of  | Display overload percentage of motor                                                                                                                      |
| LD-21 | Overload percentage of  | Display overload percentage of inverter                                                                                                                   |



## Chapter 6 Faults Detection and Troubleshooting

Inverter VD100 offers multiple alarm information and protection functions. Once the abnormal situation emerged, protection is enabled, inverter cease input, faulted relay conduct jogging operations and fault code will show up on inverter display panel. Users can conduct self-inspect following the instructions in this section to figure out failure causes and solutions. If fail to do troubleshooting, please seek for technical support which is accessible via the inverter agent or contact with our company directly.

### 6.1 Faults Detection and Troubleshooting

| Fault                      | Display                                                                                                       | Cause                                                                                                                                                                                                                                                                                                                                             | Solution                                                                                                                                                                                                                                                                                                                           |
|----------------------------|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Acceleration overcurrent   | JP-OC(hardware current detected overcurrent)<br>JPOC1(module)<br>JP=OC(software current detected overcurrent) | 1. earthing or short-circuit exist in output circuit of inverter<br>2. inadequate acceleration time<br>3. lift the torque manually or the V/F curve is improper<br>4. voltage is too low<br>5. give a start command to the rotating motor<br>6. sudden load change during acceleration<br>7. this model of inverter is too small to bear the load | 1. rule out external faults<br>2. augment the acceleration time<br>3. adjust manual lifting torque or V/F curve<br>4. adjust the voltage to normal levels<br>5. select speed-tracking start mode or start after the motor is stopped completely<br>6. remove the sudden load change<br>7. adopt a inverter with larger power scale |
| Deceleration overcurrent   | dn-OC(hardware current detected overcurrent)<br>dnOC1(module)<br>dn=OC(software current detected overcurrent) | 1. earthing or short-circuit exist in output circuit of inverter<br>2. inadequate deceleration time<br>3. voltage is too low<br>4. sudden load change during deceleration<br>5. no added braking component or braking resistance                                                                                                                  | 1. rule out external faults<br>2. augment the deceleration time<br>3. adjust the voltage to normal levels<br>4. remove the sudden load change<br>5. add braking component and resistance                                                                                                                                           |
| Constant speed overcurrent | rn-OC(hardware current detected overcurrent)<br>rnOC1(module)<br>rn=OC(software current detected overcurrent) | 1. check if short-circuit or leakage current exist in output circuit of inverter<br>2. check if load change suddenly during operation<br>3. load is too large and the this model of inverter is too small to bear the load                                                                                                                        | 1. rule out external faults<br>2. remove the sudden load change<br>3. adopt a inverter with larger power scale or lessen the load                                                                                                                                                                                                  |
| Stop overcurrent           | OC(hardware current                                                                                           | 1. check if short-circuit or                                                                                                                                                                                                                                                                                                                      | 1. check if short-circuit or leakage                                                                                                                                                                                                                                                                                               |

|                               |                                                                                        |                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                  |
|-------------------------------|----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                               | detected overcurrent)<br>OC1(module)<br>=OC[(software current<br>detected overcurrent) | leakage current exist in output<br>circuit of inverter<br>2. module damaged                                                                                                                                                                                               | current exist in output circuit of<br>inverter<br>2. seek for technical advice                                                                                                                   |
| Acceleration<br>overvoltage   | UP-OU<br>UP=OU                                                                         | 1. input voltage is too high<br>2. external forces exist during<br>motor operation<br>3. inadequate acceleration<br>time<br>4. no added braking<br>component or braking<br>resistance                                                                                     | 1. adjust the voltage to normal levels<br>2. remove the external force or add<br>braking resistance<br>3. augment the acceleration time<br>4. add braking component and<br>resistance            |
| Deceleration<br>overvoltage   | dn-OU<br>dn=OU                                                                         | 1. input voltage is too high<br>2. external forces exist during<br>motor operation<br>3. inadequate deceleration<br>time<br>4. there is no added braking<br>component or braking<br>resistance                                                                            | 1. adjust the voltage to normal levels<br>2. remove the external force or add<br>braking resistance<br>3. augment the deceleration time<br>4. add braking component and<br>resistance            |
| Constant speed<br>overvoltage | rn-OU<br>rn=OU                                                                         | 1. input voltage is too high<br>2. external forces exist during<br>motor operation                                                                                                                                                                                        | 1. adjust the voltage to normal levels<br>2. remove the external force or add<br>braking resistance                                                                                              |
| Stop overvoltage              | OU(hardware overvoltage)<br>=OU(software overvoltage)                                  | 1. input voltage is too high<br>2. external forces exist during<br>motor operation                                                                                                                                                                                        | 1. adjust the voltage to normal levels<br>2. remove the external force or add<br>braking resistance                                                                                              |
| Undervoltage<br>faults        | UP-LU<br>dn-LU<br>rn-LU<br>LU                                                          | 1. instantaneous power failure<br>2. output voltage of the<br>inverter exceeds beyond the<br>required range<br>3. bus line voltage is abnormal<br>4. rectifier bridge and snubber<br>resistance is abnormal<br>5. drive board is abnormal<br>6. control board is abnormal | 1. reset the fault<br>2. adjust the voltage to normal levels<br>3. seek for technical support<br>4. seek for technical support<br>5. seek for technical support<br>6. seek for technical support |
| Motor overload                | OL1                                                                                    | 1. check whether motor<br>protection parameter P3-06<br>has been properly set<br>2. check if load is too large or<br>motor is blocked<br>3. this model of motor is too<br>small                                                                                           | 1. set the parameters properly<br>2. lessen the load and examine the<br>motor and machine<br>3. adopt inverter with larger power<br>scale                                                        |

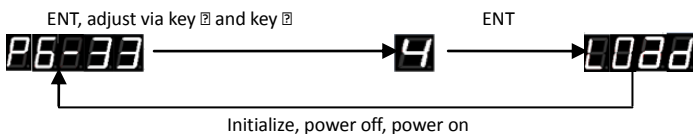
|                         |                          |                                                                                                                                                      |                                                                                                                                                                                                                       |
|-------------------------|--------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Inverter overload       | OL2                      |                                                                                                                                                      |                                                                                                                                                                                                                       |
| Input phase-loss        | -LPh(stop)<br>rnLPh(run) | 1. three-phase input power is abnormal<br>2. driver board is abnormal<br>3. main-board is abnormal                                                   | 1. check and rule out problems of peripheral circuit<br>2. seek for technical support<br>3. seek for technical support                                                                                                |
| Module overheat         | OH                       | 1. environment temperature is overheat<br>2. air duct blocked<br>3: fan damaged<br>4. thermistor of the module damaged<br>5. inverter module damaged | 1. cool down the environment temperature<br>2: clear the air duct<br>3. replace the fans<br>4: seek for technical support and replace the thermistor<br>5: seek for technical support and replace the inverter module |
| External device faulted | -EIn                     | 1. input external faults signal via multi-function terminal DI                                                                                       | 1. check and remove external faults                                                                                                                                                                                   |
| Current sensor faulted  | EH                       | 1. current detecting circuit component damaged                                                                                                       | 1. seek for technical advice                                                                                                                                                                                          |

## 6.2 Alarm Record Query

Please refer to P6-13~P6-21 for alarm record query. Alarm content and operation status of inverter in latest alarm is supported in query.

## 6.3 Alarm Record Initialization

For alarm record clear-up of the inverter, alarm detected record (alarm record) can be monitored via P6-13~P6-21 and alarm record initialization can be realized with proper parameter settings which is specified in P6-33. Please conduct the operations below:



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